

# Installation Manual of Room Air Conditioner

## Preparation

### Necessary Tools for Installation

- Driver
- Nipper
- Hacksaw
- Hole core drill
- Spanner(17,19 and 26mm)
- Gas leakage detector or soap-and-water solution
- Torque wrench (17mm,22mm,26mm)
- Pipe cutter
- Flaring tool
- Knife
- Measuring tape
- Reamer

### Power Source

- Before inserting power plug into receptacle, check the voltage without fail. The power source is the same as the corresponding name plate.
- Install an exclusive branch circuit of the power.
- A receptacle shall be set up in a distance where the power cable can be reached. Do not extend the cable by cutting it.

### Selection of Installation Place

#### Indoor Unit

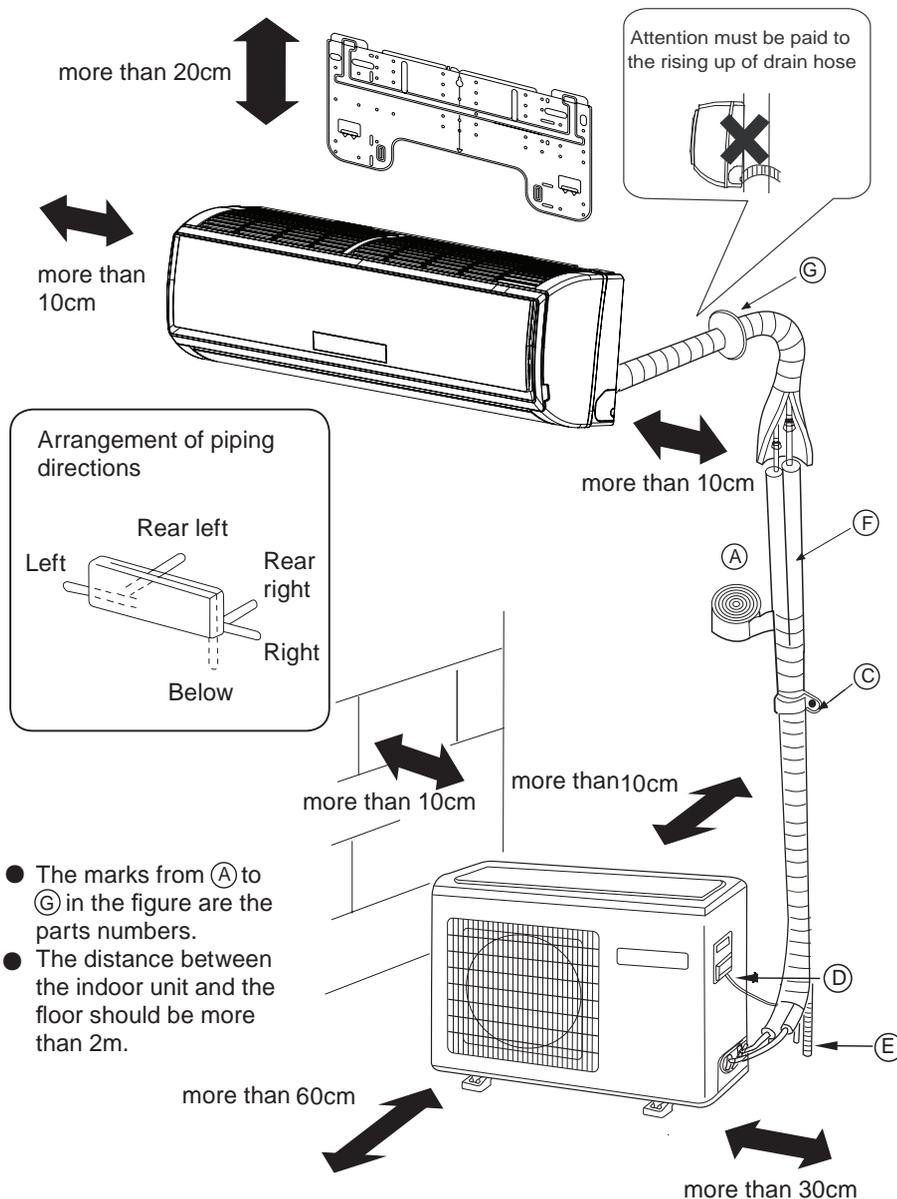
- Place, robust not causing vibration, where the body can be supported sufficiently.
- Place, not affected by heat or steam generated in the vicinity, where inlet and outlet of the unit are not disturbed.
- Place, possible to drain easily, where piping can be connected with the outdoor unit.
- Place, where cold air can be spread in a room entirely.
- Place, nearby a power receptacle, with enough space around. (Refer to drawings).
- Place where the distance of more than 1m from televisions, radios, wireless apparatuses and fluorescent lamps can be left.
- In the case of fixing the remote controller on a wall, place where the indoor unit can receive signals when the fluorescent lamps in the room are lightened.

#### Outdoor Unit

- Place, which is less affected by rain or direct sunlight and is sufficiently ventilated.
- Place, possible to bear the unit, where vibration and noise are not increased.
- Place, where discharged wind and noise do not cause a nuisance to the neighbors.
- Place, where a distance marked ⇄ is available as illustrated in the above figure.

## Drawing for the installation of indoor and outdoor units

The models adopt HFC free refrigerant R410A



- The marks from ① to ⑩ in the figure are the parts numbers.
- The distance between the indoor unit and the floor should be more than 2m.

Please be subject to the actual product purchased, the above picture is just for your reference.

### Accessory parts

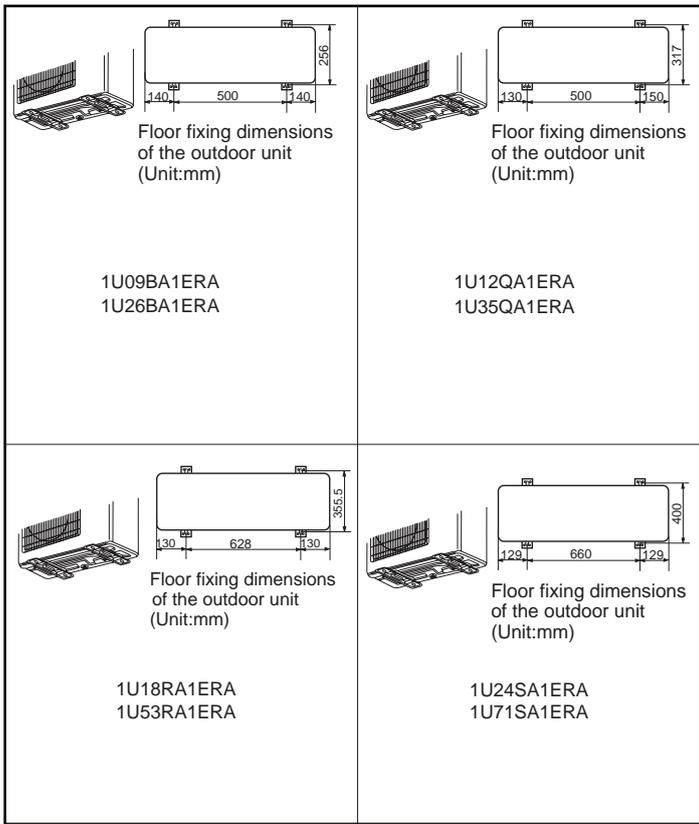
No.	Accessory parts	Number of articles
①	Remote controller	1
②	R-03 dry battery	2
③	Mounting plate	1
④	Drain hose	1
⑤	φ4X50 Steel nail, cement	6
⑥	φ4X25 Screw Plastic cap	4
⑦	Drain-elbow	1
⑧	Cover	1
⑨	Cushion	4
⑩	Pipe supporting plate	1
⑪	Connecting cable	1

Note: Cooling only units don't have Drain-elbow

### Optional parts for piping

- ① Non-adhesive tape
- ② Adhesive tape
- ③ Saddle (L.S) with screws
- ④ Connecting electric cable for indoor and outdoor
- ⑤ Drain hose
- ⑥ Heating insulating material
- ⑦ Piping hole cover

Read this manual before installation  
Explain sufficiently the operating means to the user according to this manual



**Selection of pipe**

	For 07-15K	For 18K 24K
Liquid pipe (φ)	6.35mm(1/4")	6.35mm(1/4")
Gas pipe (φ)	9.52mm(3/8")	12.7mm(1/2")

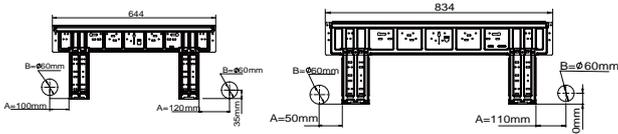
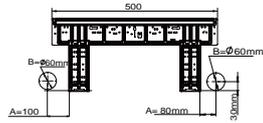
NOTE: The thickness of the pipe must be 0.8mm at least.

**Indoor unit**

**1 Fitting of the Mounting Plate and Positioning of the wall Hole**

**When the mounting plate is first fixed**

- Carry out, based on the neighboring pillars or lintels, a proper leveling for the plate to be fixed against the wall, then temporarily fasten the plate with one steel nail.
- Make sure once more the proper level of the plate, by hanging a thread with a weight from the central top of the plate, then fasten securely the plate with the attachment steel nail.
- Find the wall hole location A using a measuring tape

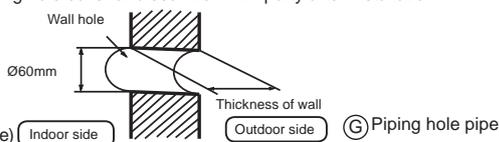


**When the mounting plate is fixed side bar and lintel**

- Fix to side bar and lintel a mounting bar, Which is separately sold, and then fasten the plate to the fixed mounting bar.
- Refer to the previous article, " When the mounting plate is first fixed ", for the position of wall hole.

**2 Making a Hole on the Wall and Fitting the Piping Hole Cover**

- Make a hole of 60 mm in diameter, slightly descending to outside the wall. Indoor hole height is higher than outdoor at least 10mm.
- Install piping hole cover and seal it off with putty after installation



**3 Installation of the Indoor Unit**

**Drawing of pipe**

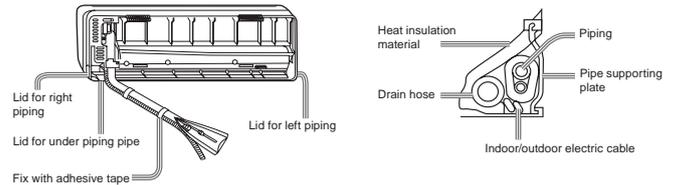
**[ Rear piping ]**

- Draw pipes and the drain hose, then fasten them with the adhesive tape

**[ Left · Left-rear piping ]**

- In case of left side piping, take away the lid for left piping.
- In case of left-rear piping, bend the pipes according to the piping direction to the mark of hole for left-rear piping which is marked on heat insulation materials.

- Insert the drain hose into the dent of heat insulation materials of indoor unit.
- Insert the indoor/outdoor electric cable from backside of indoor unit, and pull it out on the front side, then connect them.
- Coat the flaring seal face with refrigerant oil and connect pipes. Cover the connection part with heat insulation materials closely, and make sure fixing with adhesive tape



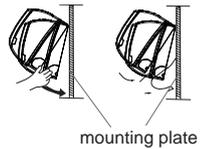
- Indoor/outdoor electric cable and drain hose must be bound with refrigerant piping by protecting tape.

**[ Other direction piping ]**

- Cut away, with a nipper, the lid for piping according to the piping direction and then bend the pipe according to the position of wall hole. When bending, be careful not to crash pipes.
- Connect beforehand the indoor/outdoor electric cable, and then pull out the connected to the heat insulation of connecting part specially.

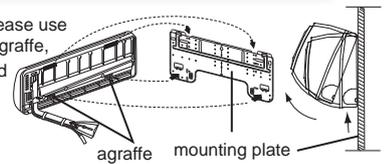
**Fixing the indoor unit body**

- Hang surely the unit body onto the upper notches of the mounting plate. Move the body from side to side to verify its secure fixing.
- In order to fix the body onto the mounting plate, hold up the body aslant from the underside and then put it down perpendicularly.



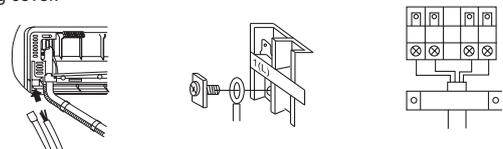
**Unloading of indoor unit body**

- When you unload the indoor unit, please use your hand to arise the body to leave agraffe, then lift the bottom of the body outward slightly and lift the unit aslant until it leaves the mounting plate.

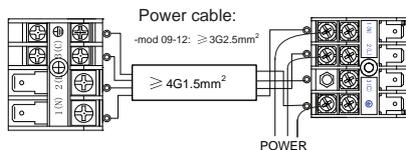


**4 Connecting the indoor/outdoor Electric Cable**

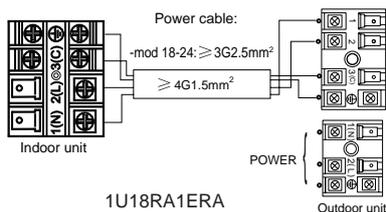
- Remove terminal cover at right bottom corner of indoor unit, then take off wiring cover by removing its screws.
- Insert from outside the room cable into left side of the wall hole, in which the pipe has already existed.
- Pull out the cable on the front side, and connect the cable making a loop.
- Insert the cable from the back side of the unit, then pull it out on the front side.
- Loosen the screws and insert the cable ends fully into terminal block, then tighten the screws.
- Pull the cable slightly to make sure the cables have been properly inserted and tightened.
- After the cable connection, never fail to fasten the connected cable with the wiring cover.



**Note** When connecting the cable, confirm the terminal number of indoor and outdoor units carefully. If wiring is not correct, proper operation can not be carried out and will cause defect.

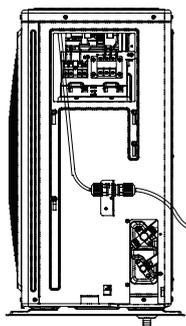


1U09BA1ERA  
1U12QA1ERA  
1U26BA1ERA  
1U35QA1ERA



1U18RA1ERA  
1U24SA1ERA  
1U53RA1ERA  
1U71SA1ERA

1. If the supply cord is damaged, it must be replaced by the manufacturer or its service agent or a similar qualified person. The type of connecting wire is H05RN-F or H07RN-F.
2. If the fuse on PC board is broken please change it with the type of T. 3.15A/250V.
3. The wiring method should be in line with the local wiring standard.
4. After installation, the power plug should be easily reached.
5. A breaker should be incorporated into fixed wiring. The breaker should be all-pole switch and the distance between its two contacts should be not less than 3mm.
6. Please consult your reseller and/or installer to determine if you have a DRED appliance. Connect output from your home's electricity power meter (where available) to the RJ45 connector on the outdoor unit, as shown.  
(This function is unavailable on some models.)



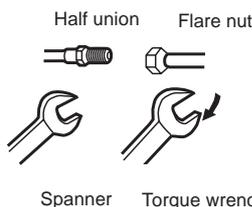
## Outdoor unit

### 1 Installation of Outdoor Unit

Install according to Drawing for the installation of indoor and outdoor units

### 2 Connection of pipes

- To bend a pipe, give the roundness as large as possible not to crush the pipe, and the bending radius should be 30 to 40 mm or longer.
- Connecting the pipe of gas side first makes working easier.
- The connection pipe is specialized for R410A.



Forced fastening without careful centering may damage the threads and cause a leakage of gas.

Pipe Diameter(φ)	Fastening torque
Liquid side 6.35mm(1/4")	18N.m
Liquid/Gas side 9.52mm(3/8")	42 N.m
Gas side 12.7mm(1/2")	55N.m
Gas side 15.88mm(5/8")	60 N.m

Be careful that matters, such as wastes of sands, etc. shall not enter the pipe. The standard pipe length is 5m. If it is over 7m, the function of the unit will be affected. If the pipe has to be lengthened, the refrigerant should be charged, according to 20 g/m. But the charge of refrigerant must be conducted by professional air conditioner engineer. Before adding additional refrigerant, perform air purging from the refrigerant pipes and indoor unit using a vacuum pump, then charge additional refrigerant.

**CAUTION**

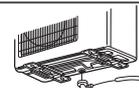
- Max. Elevation: Amax=10m
- In case the elevation A is more than 5m, oil trap should be installed every 5~7m
- Max. Length: Bmax=15m
- In case the pipe length B is more than 7m, the refrigerant should be charged, according to 20 g/m.

### 3 Connection

- Use the same method on indoor unit. Loosen the screws on terminal block and insert the plugs fully into terminal block, then tighten the screws.
- Insert the cable according to terminal number in the same manner as the indoor unit.
- If wiring is not correct, proper operation can not be carried out and controller may be damaged.
- Fix the cable with a clamp.

### 4 Attaching Drain-Elbow

- If the drain-elbow is used, please attach it as figure. (Note: Only for heat pump unit.)



### 5 Evacuation Method: To use vacuum pump

1. Detach the service port's cap of 3-way valve, the valve rod's cap for 2-way valve and 3-way's, connect the service port into the projection of charge hose (low) for gaugemanifold. Then connect the projection of charge hose (center) for gaugemanifold into vacuum pump.
2. Open the handle at low in gaugemanifold, operate vacuum pump. If the scale-moves of gauge (low) reach vacuum condition in a moment, check 1. again.
3. Vacuumize for over 15min. And check the level gauge which should read -0.1MPa (76 cm Hg) at low pressure side. After the completion of vacuumizing, close the handle 'Lo' in gaugemanifold and stop the operation of the vacuum pump. Check condition of the scale and hold it for 1-2min. If the scale-moves back in spite of tightening, make flaring work again, the return to the beginning of 3.
4. Open the valve rod for the 2-way valve to an angle of anticlockwise 90 degrees. After 6 seconds, close the 2-way valve and make the inspection of gas leakage.

### 5. No gas leakage?

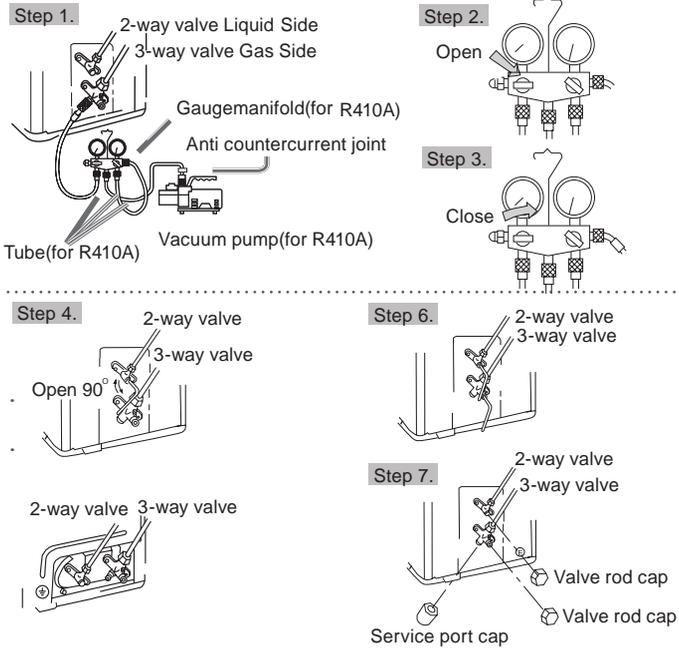
In case of gas leakage, tighten parts of pipe connection. If leakage stops, then proceed 6. steps

If it does not stop gas leakage, discharge whole refrigerants from the service port. After flaring work again and vacuumize, fill up prescribed refrigerant from the gas cylinder.

6. Detach the charge hose from the service port, open 2-way valve and 3-way. Turn the valve rod anticlockwise until hitting lightly.

7. To prevent the gas leakage, turn the service port's cap, the valve rod's cap for 2-way valve and 3-way's a little more than the point where the torque increases suddenly.

8. After attaching the each caps, check the gas leakage around the caps.



### CAUTION

- If the refrigerant of the air conditioner leaks, it is necessary to discharge all the refrigerant. Vacuumize first, then charge the liquid refrigerant into air conditioner according to the amount marked on the name plate.
- Please do not let other cooling medium, except specified one (R410A), or air enter into the cooling circulation system. Otherwise, there will be abnormal high pressure in the system to make it crack and lead to personal injuries.

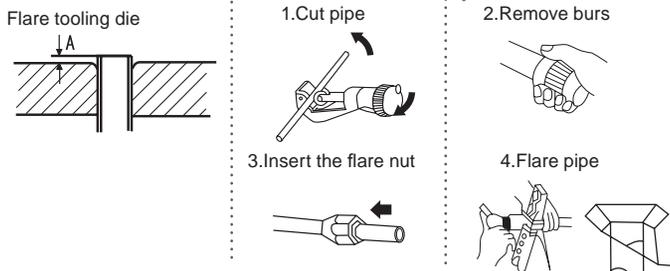
### 1 Power Source Installation

- The power source must be exclusively used for air conditioner. (Over 10A)
- In the case of installing an air conditioner in a moist place, please install an earth leakage breaker.
- For installation in other places, use a circuit breaker as far as possible.

### 2 Cutting and Flaring Work of Piping

- Pipe cutting is carried out with a pipe cutter and burs must be removed.
- After inserting the flare nut, flaring work is carried out.

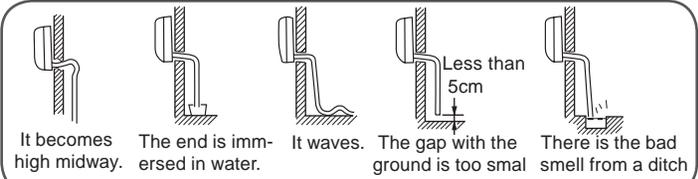
	Flare tool for R410A	Conventional flare tool	
	Clutch-type	clutch-type(Rigid-type)	Wing-nut type (Imperial-type)
A	0~0.5mm	1.0~1.5mm	1.5~2.0mm



Correct	Incorrect				
	Lean	Damage of flare	Crack	Partial	Too outside

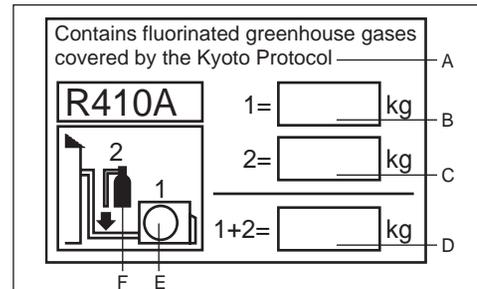
### 3 On Drainage

- Please install the drain hose so as to be downward slope without fail.
- Please don't do the drainage as shown below.



- Please pour water in the drain pan of the indoor unit, and confirm that drainage is carried out surely to outdoor.
- In case that the attached drain hose is in a room, please apply heat insulation to it without fail.

### Refrigerant charge label



This product contains fluorinated greenhouse gases covered by the Kyoto Protocol. Do not vent into the atmosphere.

Refrigerant type: R410A

GWP\* value: 1975

GWP=global warming potential

Please fill in with indelible ink,

- 1 the factory refrigerant charge of the product
- 2 the additional refrigerant amount charged in the field and
- 1+2 the total refrigerant charge

on the refrigerant charge label supplied with the product. The filled out label must be adhered in the proximity of the product charging port (e.g. onto the inside of the stop valve cover).

- A contains fluorinated greenhouse gases covered by the Kyoto Protocol
- B factory refrigerant charge of the product: see unit name plate
- C additional refrigerant amount charged in the field
- D total refrigerant charge
- E outdoor unit
- F refrigerant cylinder and manifold for charging

### Check for Installation and Test Run

- Please kindly explain to our customers how to operate through the instruction manual.

#### Check Items for Test Run

Put check mark  in boxes

- Gas leak from pipe connecting?
- Heat insulation of pipe connecting?
- Are the connecting wirings of indoor and outdoor firmly inserted to the terminal block?
- Is the connecting wiring of indoor and outdoor firmly fixed?
- Is drainage securely carried out?
- Is the earth line securely connected?
- Is the indoor unit securely fixed?
- Is power source voltage abided by the code?
- Is there any noise?
- Is the lamp normally lighting?
- Are cooling and heating (when in heat pump) performed normally?
- Is the operation of room temperature regulator normal?